

JOB PROCEDURES CHANGING A TRUCK TIRE

**This information does not take precedence over OH&S. All employees should be familiar with the Saskatchewan Employment Act and the OH&S Regulations.*

APPROVED BY:	REVIEWED/REVISED DATE:
MATERIAL & EQUIPMENT REQUIRED	PERSONAL PROTECTIVE EQUIPMENT
	Foot/Eye Protection
JOB STEPS	
1. Engage the emergency brake.	
2. Block wheels on truck.	
3. Place jack: <ul style="list-style-type: none"> • Rear Axle – rubber block suspension – under walking beam. (Volvo, T-Ride, Freightliner & International suspension – under rear end). • Front Axle – under axle close to wheel to be changed. 	
4. Loosen all wheel nuts and break loose all wheel lugs.	
5. When all lugs have been loosened, remove wheel nuts.	
6. Remove tire (use tire lifting jack when removing a front tire).	
7. Clean spacer and oil studs.	
8. Replace tire.	
9. Position lugs and nuts, then tighten.	
10. Release brakes and check for wheel true rotation.	
11. Re-apply brakes.	
12. Lower jack and remove blocks. Have wheel nuts torque to proper specifications as soon as possible.	