

JOB PROCEDURES ANGLE GRINDER

**This information does not take precedence over OH&S. All employees should be familiar with the Saskatchewan Employment Act and the OH&S Regulations.*

APPROVED BY:	REVIEWED/REVISED DATE:
MATERIAL & EQUIPMENT REQUIRED	PERSONAL PROTECTIVE EQUIPMENT
	Foot/Ear/Hand/Respiratory Protection, Safety Glasses & Face Shield

JOB STEPS

1. Refer to MSDS for information on the specific abrasive wheel being used.
2. Make sure the work piece is secure.
3. Check the area for proper ventilation.
4. Connect grinder to properly grounded 110V power source.
5. Check the wheel for chips, cracks, etc., and change the wheel if any are found.
6. Make sure all guards are in place and working properly.
7. Hold the tool firmly with both hands.
8. Engage the trigger and begin grinding, making sure sparks fly away from you and any other people in the area. If not, put screens in place.
9. Make sure the wheel comes to a full stop before setting the tool down.
10. Return the tool to the proper storage area when work is completed.
11. When using a cutting disc in the grinder, make sure (whenever possible) the wheel is rotating away from your body.

NOTE: Any time a grinding wheel bursts, OH&S must be notified (Regulations, section 9, "Dangerous Occurrences").